



Dart Aerospace Ltd.
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D206-559-013
Job Sheet 186466



Part No: D206-559-013

Job Qty: 3 ea

Part Name: 206L Series / 407 Bearpaws



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/15/18

Job Tracking No:

Due Date: 12/13/18

Created By: Jesse White

Type: Stock

Description: SIOP

Note: DWG REV L SHEET 7 IPP Rev:J 04.02.17 Blank size changed KJ/JLM IPP Rev:K 07-01-02 Was K10008 JLM IPP Rev:L 08-01-09 Added Step 2 JLM Verified By:EC IPP Rev:M 08-04-29 update seq. 8 and 12 DD verified by:EC IPP Rev:N 08-10-15 New Manufacturing Method JLM Verified By:EC IPP Rev G 10.10.04 per DSI9527 EC verified by:DD

Ship Via:

716

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		12/13/18	0.00	0.00	Start Up Stores/Pkg-2		DEC 21 2018
160	Packaging	3 pcs		12/13/18	0.00	0.00	Packaging1-2		DEC 21 2018
170	QC	3 pcs		12/13/18	0.00	0.00	QC4		DAS 46 DEC 21 2018
180	Packaging	3 pcs		12/13/18	0.00	0.00	Packaging3-1		48-89 DEC 21 2018
185	DC	3 pcs		12/13/18	0.00	0.00	DC		9-89 DAS
190	QC21-FG	3 Ea		12/13/18	0.00	0.00	QC21		DEC 27 2018 70 9-89

Part Op 180 - Identify and pack for shipping as per PPPD206-559-013 LOCATION: FG013
Descriptions: 185 - Photocopy bluefile and create labels per PPP D206-559-013 CHG006

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-17A	Bolt	36 Ea (12 ea)	90-Start up Operation	5117027
AN4-20A	Bolt	36 Ea (12 ea)	90-Start up Operation	5098036
D2182B050	Clamp Cushion Black 5.0 " Long	18 pcs (6 ea)	90-Start up Operation	5109223
D2274	Radius Block	36 Ea (12 ea)	90-Start up Operation	5130330
D2432	Bearpaw 19" X 24"	6 Ea (2 ea)	90-Start up Operation	5129291
D2438	Clamp	18 pcs (6 ea)	90-Start up Operation	5089860X6 5120106X6
D2529	Washer	36 pcs (12 ea)	90-Start up Operation	5033981
D2732-050	Rubber Cushion - 5"	18 pcs (6 ea)	90-Start up Operation	5068993
MS21042L4	Nut	36 Ea (12 ea)	90-Start up Operation	512434
NAS1149D0463J	Washer	72 Ea (24 ea)	90-Start up Operation	5072780



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Container No: S139498



Part: D206-559-013

Job No: 186466

Serial No/Batch: S139498

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-17 Issue 7 FAA-TC SH-031N

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-17A	36	280	0
	AN4-20A	36	156	0
	D2182B050	18	72	0
	D2274	36	339	0
	D2432	6	21	0
	D2438	18	154	0
	D2529	36	784	0
	D2732-050	18	87	0
	MS21042L4	36	2,350	0
	NAS1149D0463J	72	4,226	0
Part Specifications				
Specifications could not be found.				

Plex 12/20/18 7:57 AM dart.quirion.sonia

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP

Change Record

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Part Number: D206-559-013

Description: BEARPAW INSTALLATION (206/407)

[illegible]

